

# CLAIMS

We claim:

1. A multilayer injection molded container comprising:  
a first layer comprising polypropylene; and  
a second layer comprising a material selected from the group consisting of EVOH and  
nylon, directly adjacent to said first layer;  
wherein at least one of said first and second layer further comprises an adhesive  
mixed therein.
2. The container of claim 1 wherein said first layer contains approximately 0.01% to  
0.20% maleic anhydride.
3. The container of claim 1 wherein said first layer contains approximately 0.015%  
maleic anhydride.
4. The container of claim 1 wherein said container has a haze value of less than  
approximately 29% measured through a section of the bottle having a total thickness  
of greater than approximately 15 mils.
5. The container of claim 1 wherein said container has a haze value of approximately  
10%-12% measured through a section of the bottle having a total thickness of greater  
than approximately 15 mils.
6. The container of claim 1 wherein said second layer comprises EVOH.
7. The container of claim 1 wherein said second layer comprises MXD6 nylon.
8. The container of claim 1 wherein said second layer comprises nylon 6.
9. The container of claim 1 wherein said second layer comprises nylon 6/66.